

EXTENDED LENGTH



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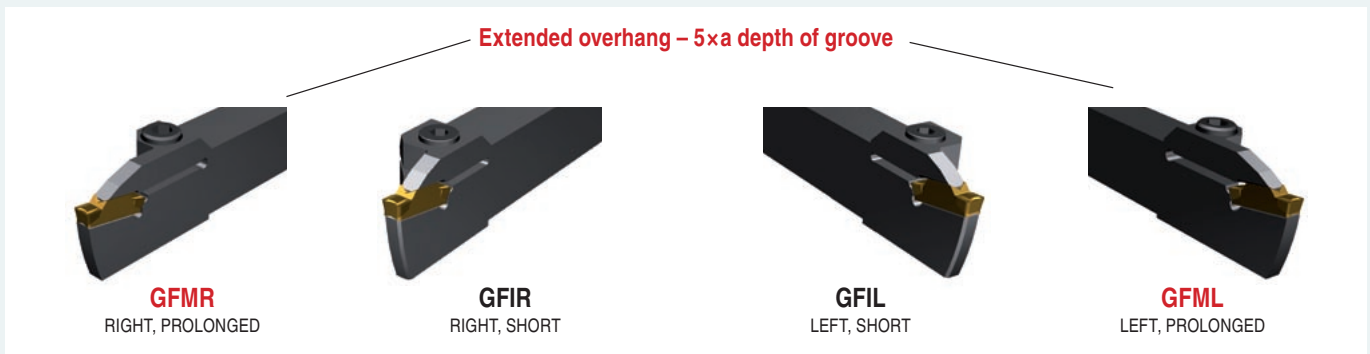
EXTENSION OF GROOVING
AND PARTING OFF TOOLS AND INSERTS

**NEW LCMx INSERTS AND TOOLS
FOR DEEPER GROOVING**

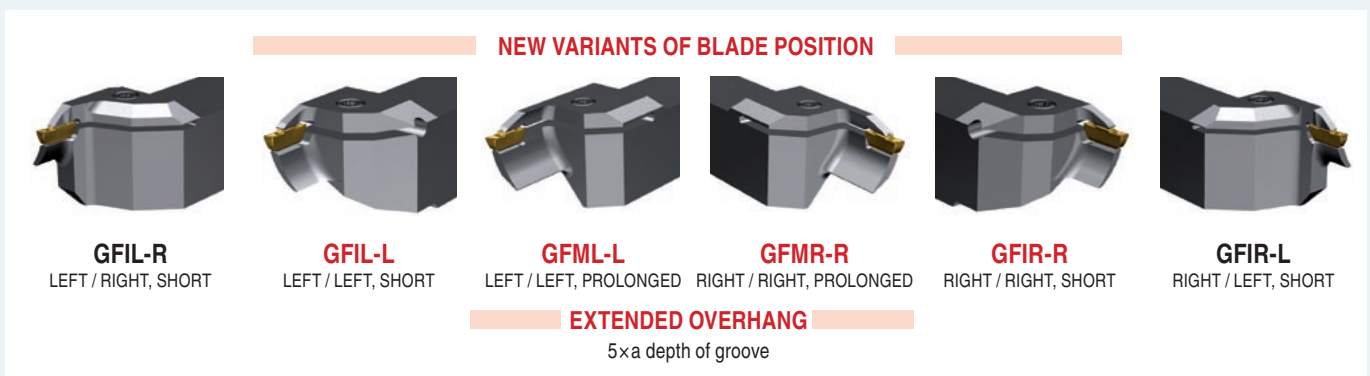


NEW HOLDERS

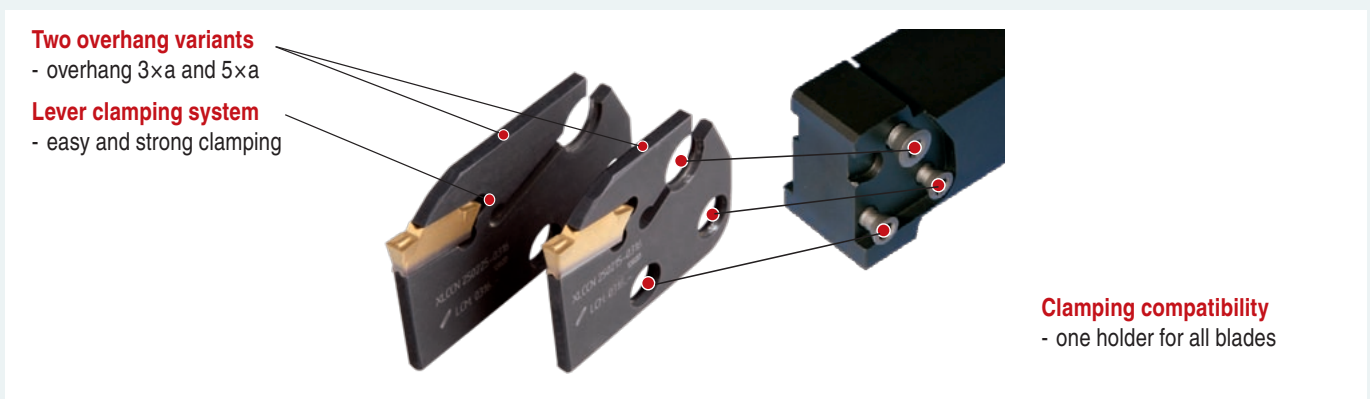
STRAIGHT HOLDERS



FACE HOLDERS

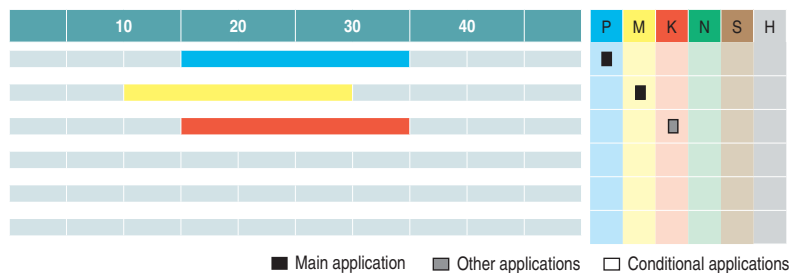
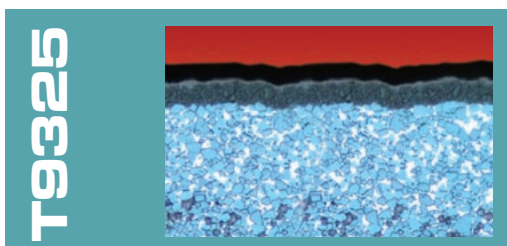


BLADES XLCCN



NEW GRADES FOR PARTING OFF AND GROOVING INSERTS

UP! GRADE



- Functional gradient substrate with moderate content of cobalt binder phase
- Medium thick MT-CVD coating with unique Al₂O₃ top layer warrants extra-ordinary thermal and chemical stability and protection of substrate

- Special final treatment after coating
- Machining of material group P, M conditionally K
- Suitable for favourable cutting conditions and continuous cut
- Medium and higher cutting speed

NEW INSERTS AND CHIPBREAKER

NEW INSERTS AND GROOVING CHIPBREAKER CM

LCMF



LCMR



Double sided inserts for shallow grooves and for turning. First choice for GFI. holders.

One sided inserts for deep grooves and parting off. First choice for GFM. holders.

CM



First choice for parting off and grooving.

F



First choice for grooving and finish turning.

M



First choice for grooving and turning.

MP



First choice for profiling.

F1



First choice for grooving and turning.

M2



First choice for parting off and grooving.

L-M2

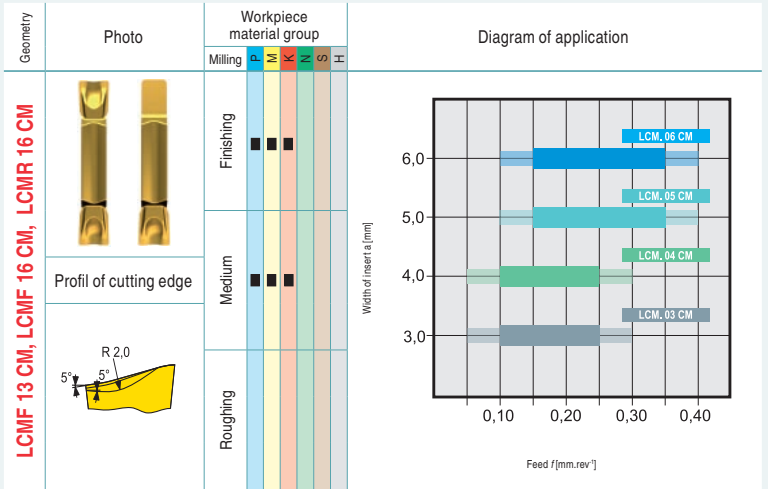
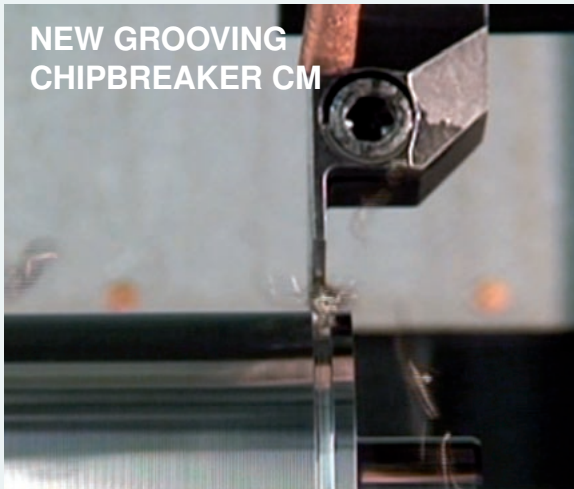


First choice for parting off.

R-M2

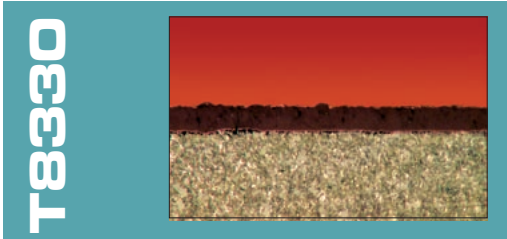


NEW GROOVING CHIPBREAKER CM

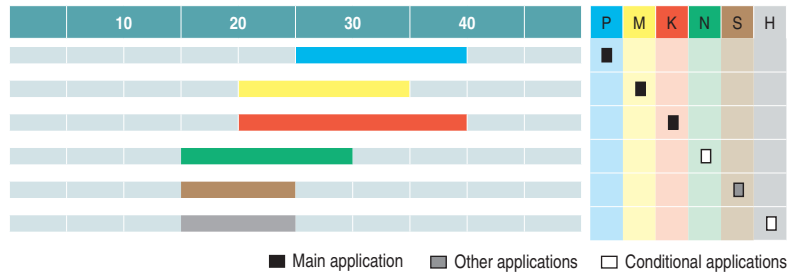


NEW GRADES FOR PARTING OFF AND GROOVING INSERTS

UPI! GRADE



T8330



- Submicron substrate with relatively high cobalt content
- Nanostructured gradient PVD coating
- Increased hardness while decreased internal stress
- Improved resistance against notch wear

- Medium and lower cutting speeds
- Suitable for machining of materials group M, P, K, conditionally N, S, H
- Suitable for less favourable cutting conditions



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